

## WELDING CERTIFICATE DIN EN 1090

THIS WELDING CERTIFICATE IS AN ATTACHMENT TO THE CERTIFICATE NUMBER  
**2499 – CPR – 0114134-00-03** FOR THE CONFORMITY OF THE COMPANY PRODUCTION CONTROL AND IS  
ONLY VALID IN CONNECTION WITH THE CERTIFICATE NAMED WITHIN THE AREA OF VALIDITY  
OF THE CONSTRUCTION PRODUCTS REGULATION.

MANUFACTURER: **VHV ANLAGENBAU GMBH**  
DORNIERSTRABE 9  
D - 48477 HÖRSTEL

PRODUCTION SITE(S): AS NAMED ABOVE

TECHNICAL SPECIFICATION: EN 1090-2:2018-09

EXECUTION CLASS: STEEL STRUCTURES AND CONSTRUCTIONS KITS UP TO AND INCLUDING EXC3 IN ACCORDANCE WITH EN 1090-2

WELDING PROCESS(ES): 111 - E - MANUAL METAL ARC WELDING WITH COVERED ELECTRODE  
135 - MAG - ACTIVE GAS METAL ARC WELDING WITH SOLID WIRE ELECTRODE

BASIS MATERIALS: S235, S275, S355 IN ACCORDANCE WITH EN 10025-2  
S355MC IN ACCORDANCE WITH EN 10149-2

RESPONSIBLE WELDING COORDINATOR: MATTHIAS JOKIEL BORN 05.08.1975  
WELDING ENGINEER/IWE (DVS/IIW)

REPRESENTATIVES: THOMAS KRASENBRINK BORN 03.02.1982  
WELDING ENGINEER/IWE (DVS/IIW)

START OF VALIDITY: 04.06.2019

NEXT INSPECTION: 03.06.2022 (ON-SITE INSPECTION)

CERTIFICATE REG. NO.: **SCH 0114134-00-03**

COMMENTS: WITHIN GERMANY THE „BAUREGELLISTE“ AND THE ACCORDING „ANPASSUNGSRICHTLINIE STAHLBAU“ MUST BE COMPLIED WITH.

Bonn, 23.09.2019

  
Dipl.-Ing. René Lövenich  
Head of Certification Body