



DIN EN ISO 3834

ZDH-ZERT GMBH CERTIFIES THAT THE ORGANIZATION

VHV ANLAGENBAU GMBH
DORNIERSTRASSE 9
D - 48477 HÖRSTEL

IS CERTIFIED TO HAVE PROVIDED EVIDENCE TO THE EXTENT SPECIFIED IN THE ATTACHMENT
THAT THE QUALITY REQUIREMENTS FOR WELDING IN ACCORDANCE WITH

DIN EN ISO 3834-2

ARE FULFILLED.

PERIOD OF VALIDITY FROM 04.06.2022 UNTIL 03.06.2025

CERTIFICATE REGISTRATION NO.: **QMS 0114134-00-04**

Bonn, 08.11.2022



Dipl.-Ing. René Lövenich
Head of Certification Body

ATTACHEMENT TO CERTIFICATE NO.: **QMS 0114134-00-04**

TECHNICAL SPECIFICATION: DIN EN ISO 3834-2:2006-03 – QUALITY REQUIREMENTS FOR THE FUSION WELDING OF METALLIC MATERIALS – PART 2: COMPREHENSIVE – QUALITY REQUIREMENTS

WELDING PROCESS(ES): 111 - E - MANUAL METAL ARC WELDING WITH COVERED ELECTRODE

PARAMETERS IN ACCORDANCE WITH DIN EN ISO 4063 135 - MAG - ACTIVE GAS METAL ARC WELDING WITH SOLID WIRE ELECTRODE

BASE MATERIAL(S): S235, S275, S355 IN ACCORDANCE WITH EN 10025-2
S355MC IN ACCORDANCE WITH EN 10149-2

RESPONSIBLE WELDING SUPERVISOR: MATTHIAS JOKIEL BORN 05.08.1975
SCHWEIßFACHINGENIEUR/IWE (DVS/IIW)

REPRESENTATIVE: THOMAS KRASENBRINK BORN 03.02.1982
SCHWEIßFACHINGENIER/IWE (DVS/IIW)

COMMENTS: THIS CERTIFICATE IS ISSUED ON THE BASIS OF THE ASSESSMENT PERFORMED ON 18.08.2022.