

WELDING CERTIFICATE DIN EN 1090

THIS WELDING CERTIFICATE IS AN ATTACHMENT TO THE CERTIFICATE NUMBER
2499 - CPR - 0114134-00-05 FOR THE CONFORMITY OF THE COMPANY PRODUCTION CONTROL AND IS
ONLY VALID IN CONNECTION WITH THE CERTIFICATE NAMED WITHIN THE AREA OF VALIDITY
OF THE CONSTRUCTION PRODUCTS REGULATION.

MANUFACTURER: **VHV ANLAGENBAU GMBH**
DORNIERSTRASSE 9
D - 48477 HÖRSTEL

PRODUCTION SITE(S): AS NAMED ABOVE

TECHNICAL SPECIFICATION: EN 1090-2:2024-09

EXECUTION CLASS: STEEL STRUCTURES AND CONSTRUCTIONS KITS UP TO AND
INCLUDING EXC3 IN ACCORDANCE WITH EN 1090-2

WELDING PROCESS(ES): 111 - E - MANUAL METAL ARC WELDING WITH COVERED ELECTRODE
135 - MAG - ACTIVE GAS METAL ARC WELDING WITH SOLID WIRE
ELECTRODE

BASIS MATERIALS: S235, S275, S355 IN ACCORDANCE WITH EN 10025-2
S355MC IN ACCORDANCE WITH EN 10149-2

RESPONSIBLE WELDING
COORDINATOR: MATTHIAS JOKIEL BORN 05.08.1975
INTERNATIONAL WELDING ENGINEER/IWE (DVS/IIW)

REPRESENTATIVES: THOMAS KRASENBRINK BORN 03.02.1982
INTERNATIONAL WELDING ENGINEER/IWE (DVS/IIW)

START OF VALIDITY: 04.06.2025

NEXT INSPECTION: 03.06.2028 (ON-SITE INSPECTION)

CERTIFICATE REG. NO.: **SCH 0114134-00-05**

COMMENTS: WITHIN GERMANY THE „BAUREGELLISTE“ AND THE ACCORDING
„ANPASSUNGSRICHTLINIE STAHLBAU“ MUST BE COMPLIED WITH.

Bonn, 10.07.2025

Z. Mbaya

Dipl.-Ing. Zakaria Mbaya
Head Welding Technology