



DIN EN ISO 3834

ZDH-ZERT GMBH CERTIFIES THAT THE ORGANIZATION

VHV ANLAGENBAU GMBH
DORNIERSTRASSE 9
D - 48477 HÖRSTEL

IS CERTIFIED TO HAVE PROVIDED EVIDENCE TO THE EXTENT SPECIFIED IN THE ATTACHMENT
THAT THE QUALITY REQUIREMENTS FOR WELDING IN ACCORDANCE WITH

DIN EN ISO 3834-2

ARE FULFILLED.

PERIOD OF VALIDITY FROM 04.06.2025 UNTIL 03.06.2028
CERTIFICATE REGISTRATION NO.: QMS 0114134-00-05
Bonn, 10.07.2025

Z. Mbaya

Dipl.-Ing. Zakaria Mbaya
Head Welding Technology



ATTACHEMENT TO CERTIFICATE NO.: **QMS 0114134-00-05**

TECHNICAL SPECIFICATION:	DIN EN ISO 3834-2:2021-08 – QUALITY REQUIREMENTS FOR THE FUSION WELDING OF METALLIC MATERIALS – PART 2: COMPREHENSIVE – QUALITY REQUIREMENTS
WELDING PROCESS(ES):	111 – E – MANUAL METAL ARC WELDING WITH COVERED ELECTRODE
PARAMETERS IN ACCORDANCE WITH DIN EN ISO 4063	135 – MAG – ACTIVE GAS METAL ARC WELDING WITH SOLID WIRE ELECTRODE
BASE MATERIAL(S):	S235, S275, S355 IN ACCORDANCE WITH EN 10025-2 S355MC IN ACCORDANCE WITH EN 10149-2
RESPONSIBLE WELDING SUPERVISOR:	MATTHIAS JOKIEL BORN 05.08.1975 SCHWEIßFACHINGENIER/IWE (DVS/IIW)
REPRESENTATIVE:	THOMAS KRASENBRINK BORN 03.02.1982 SCHWEIßFACHINGENIER/IWE (DVS/IIW)
COMMENTS:	THIS CERTIFICATE IS ISSUED ON THE BASIS OF THE ASSESSMENT PERFORMED ON 17.06.2025.